



JARO THERMAL

SPECIFICATION FOR APPROVAL

Customer :
Customer Part No. :
Description : Thermoelectric module
JARO Model No. : JSC00072
Sample Issue No. :
Sample Issue Date :
 Preliminary Specification
 Formal Specification

PREPARED BY :	Chris Hsu	DATE :	12/28/2021
CHECKED BY :	Jay Su	DATE :	12/28/2021
APPROVED BY :	Claire Wang	DATE :	12/28/2021

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGEMENT.

By: _____ (printed)

Signature: _____

Date: _____

Jaro Thermal USA offices
6600 Park of Commerce Blvd.
Boca Raton, Florida 33487
www.jarothermal.com
Ph: 561-241-6700
Fx: 561-241-3328

Jaro Thermal Taiwan office
Building H, No.119-1, Zhudong Rd., Renwu
Dist., Kaohsiung City 81448, Taiwan
www.jarothermal.com
Ph: +886-7-375-2053
Fx: +886-7-374-7403

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JARO MODEL: JSC00072

1.) Assembly drawing

Notes for Molex connector:
 Cable length is from the exit from the heat sink to the connector.
 1 - Molex housing part #39102050
 2 - Molex terminals Molex part #39000059 and #39000046

NOTE
 Unspecified Dimension tolerance : Refer to the tolerance table
 2Any metallic particles, contaminations, scratches, dents and marks in surface of it couldn't be allowed.
 3Cutting planes shouldn't be remained any sharp burrs could in jure worker.
 4Any, and all changes to this part and or assembly must be approved by JARO THERMAL before being implemented.
 5Not indicated dimensions refer to 3D design cad data by JARO THERMAL before being implemented.

ITEM	FUNCTION	COLOR	UL#	AVG
PIN 1	FAN005 (+)	GREEN	UL1007	#26
PIN 2	TEC (+)	RED	UL3366	#20
PIN 3	FAN005 (+)	YELLOW	UL1007	#26
PIN 4	FAN005 (-)	BLUE	UL1007	#26
PIN 5	TEC (-)	BLACK	UL3366	#20
PIN 6	FAN005 (-)	WHITE	UL1007	#26

DESCRIPTION FOR TS1 & TSW1 CONNECTOR

NO.	SPECIFICATION	COLOR	UL#	AVG
1	MOLEX HOUSING 22013037			
2	MOLEX TERMINALS 8500113			
3	PIN 1 PIN 2 PIN 3	RED WHITE BLACK	UL1007 UL1007 UL1007	#24 #24 #24

REV	DATE	REVISION	CHANGED BY	APPROVED BY
1				
2				

ITEM	DESCRIPTION	REVISION
A	ADDED THE ASSEMBLY OF WIRE TS AND TSW	
B	CANCELLED ORDERING ON WIRE 2) CHANGED THE WIRE COLOR AND LENGTH OF TWO PINS 3) CHANGED THE LENGTH OF TEC 4) ADDED THE BAR CODE LABEL	
C	REMOVED THE UL OF TEC IN THE ASSEMBLY DRAWING SEE REVISE TO 2656	
D	CHANGED WIRE WELDING POSITION, 2) CHANGED THE CHANGED TO LABEL STICKER	
E	ADDED WIRE WELDING, REWASHER SPOKE LENGTH	

REV	DATE	REVISION	CHANGED BY	APPROVED BY
1				
2				

REV	DATE	REVISION	CHANGED BY	APPROVED BY
1				
2				



JARO MODEL: JSC00072

2.) TEC

1. The test data

		Specification		Remark
1.1	Electrical resistance	2.10± 0.15Ω		LCR-Meter RT 25°C
1.2	Max. Current	7.2A		Max. current for ΔTmax
1.3	Max. Voltage	17.1 V		Max. voltage for ΔTmax
		T h =27°C	T h =50°C	
1.4	Qc max	55.0	60.0	Max. absorption heat @ΔT=0°C
1.5	ΔT range	62~68	62~78	Max. temperature difference (ΔT= T h – T c)
1.6	Allowed temperature	125 °C		Soldering material (Pb-free): OM525 (42Sn-57.7Bi-0.2CuX)

2. Precaution

- 2-1. Recommend to use no more than 100°C at the hot side of TEC
- 2-2. Dropping or mechanical shock may damage to TEC, leading to malfunction.
- 2-3. Surface flatness controlled under 50μm.
- 2-4. To attach between Heat Sinks, thermal grease should be pasTEC to both sides of TEC
- 2-5. Recommend to apply 70~80% range of V max and I max as a operating voltage or current
- 2-6. To prevent moisture infiltration, silicone or epoxy material sealed through TEC
- 2-7. Storage condition: - 5~35°C (Temperature), 20~75% (Relative humidity)

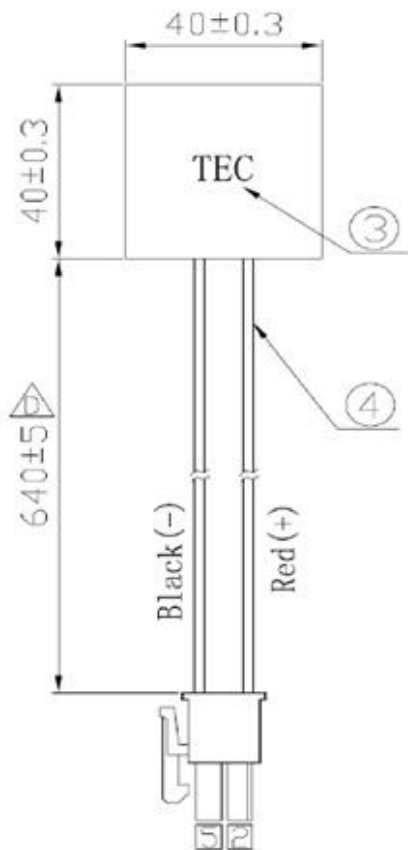
JARO MODEL: JSC00072

Specification

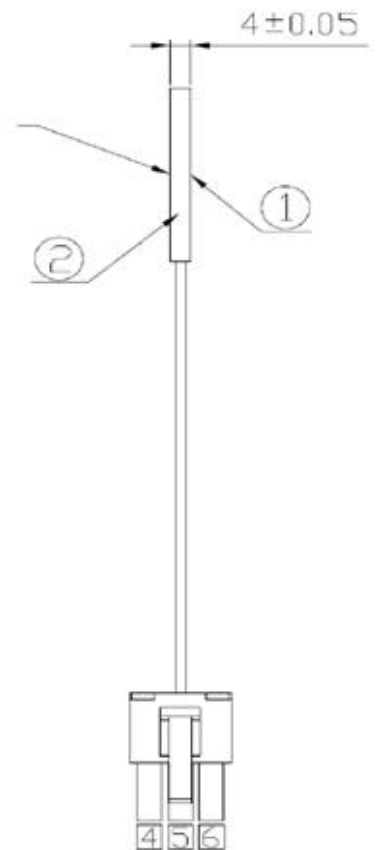
Rev. Date : 2017-8-28	Model Name : TEC1-127-06-4040-400	Page : 2 / 2
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3.Drawing

Product	Thermoelectric Cooling	
Class	Outline drawing	
Serial number	Item	Specification
1	Ceramic plate	96% Al ₂ O ₃ , White color
2	Seal	Sealed with TM-704 (Silicone) between hot and cold plate
3	Mark	Print TEC on the cold side surface
4	Lead wire	AWG#20 UL3266 125°C PVC



Cooling surface
print the literal





DIMENSION DRAWING

JARO MODEL: JSC00072

3.) DC Fan - JED0801512LF1A0R P.S.: (FDBAR)-X(1957B)
UL / CUL File No. E175370

DIMENSIONS

All dimensions, Direction of rotation and air flow were specified as per drawing attached.

Description: DC Fan with:

Lead Wire: UL1007 , AWG#26, IC11961

PIN 1: Blue wire = Negative (-), PIN 2: Green wire = Positive (+)

Exposed wire length : 695 ± 10 mm

Terminals: Molex 39-00-0046

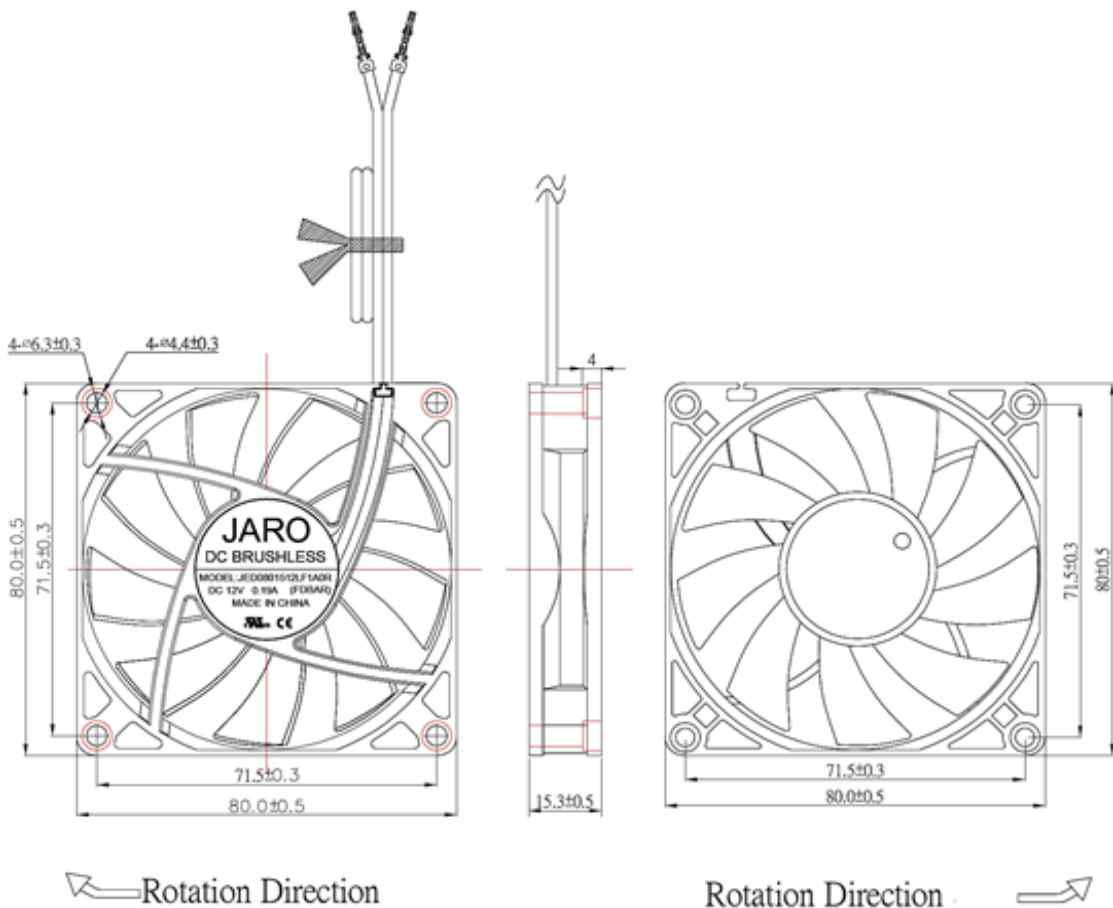


DIAGRAM OF DIMENSIONS: Dimensions in millimeters
NOT TO SCALE. ALL COMPONENTS MUST BE RoHS/REACH COMPLIANT.

Drawing Note: N/A

Safety : UL,CUL,CE



DIMENSION DRAWING

JARO MODEL: JSC00072

4.) DC Fan - JED0922512MF1A0F P.S.: (FDBAR)-X(1958B)
UL / CUL File No. E175370

DIMENSIONS

All dimensions, Direction of rotation and air flow were specified as per drawing attached.

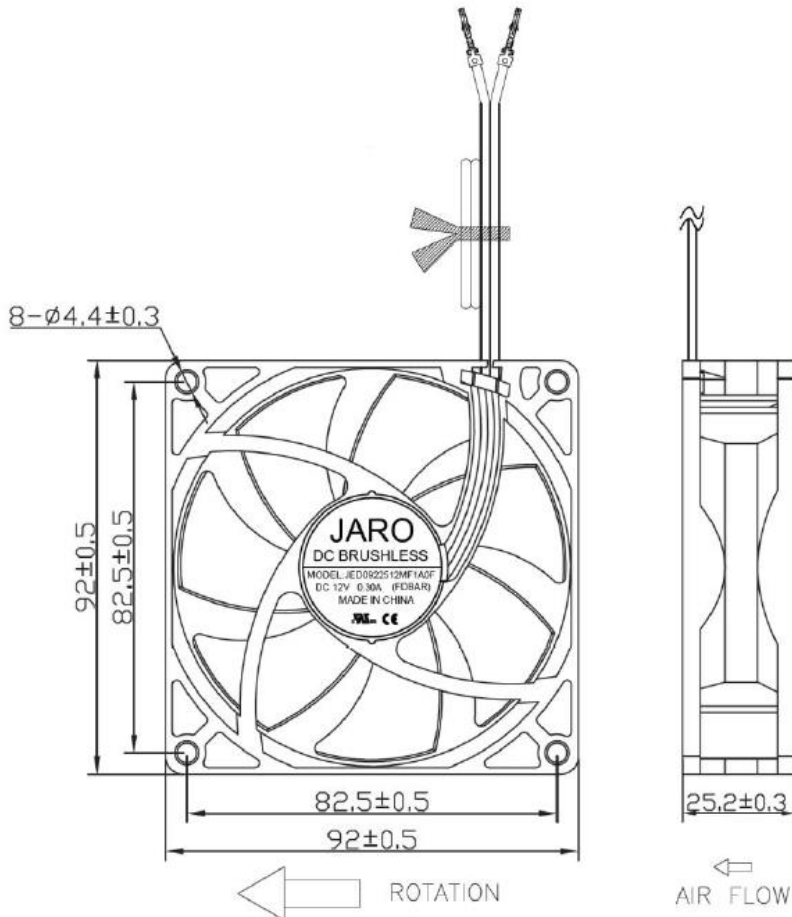
Description: DC Fan with:

Lead Wire: UL1007 , AWG#26, IC11961

PIN 1: White wire = Negative (-), PIN 2: Yellow wire = Positive (+)

Exposed wire length : 655 ± 10 mm

Terminals: Molex 39-00-0046



**DIAGRAM OF DIMENSIONS: Dimensions in millimeters
NOT TO SCALE. ALL COMPONENTS MUST BE RoHS/REACH COMPLIANT.**

Drawing Note: N/A

Safety : UL,CUL,CE



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◎ TEC Performance

Condition	Cold	Hot
Cold Side Fan Off	-5°C max.	42°C max.
Cold Side Fan On	19°C max.	45°C max.

- 1) Temperature measured at hot and cold side heatsink fin
- 2) The current is only involved in TEC, not including fan
- 3) 12V is applied for the operation of TEC
- 4) Environmental temperature is 25.5°C

◎ Fan Specification

DC Fan 12V	80x15 mm	92x25 mm
Rated Power (W)	2.28 max.	3.60 max.
Real Power (W)	0.84 ±0.36W	1.44 ±0.60W
Rated Current (A)	0.19 +10% max.	0.30 +10% max.
Real Current (A)	0.07 ±0.03A	0.12 ±0.05A
Bearing Type	FDB	FDB
Air Flow (CFM) <small>(IN FREE AIR AT RATED VOLTAGE)</small>	19.03	39.41
Pressure (mmH2O) <small>(IN FREE AIR AT RATED VOLTAGE)</small>	0.70	1.90
Noise Level (dB)	22 (25 max.)	29 (33 max.)
Life Expectancy (L10)	70000 Hours at 45°C	70000 Hours at 45°C
Position	Cold side heatsink	Hot side heatsink